



WHAT DRAINS PROFITABLE OPERATIONS? THREE BIG LEAKS:

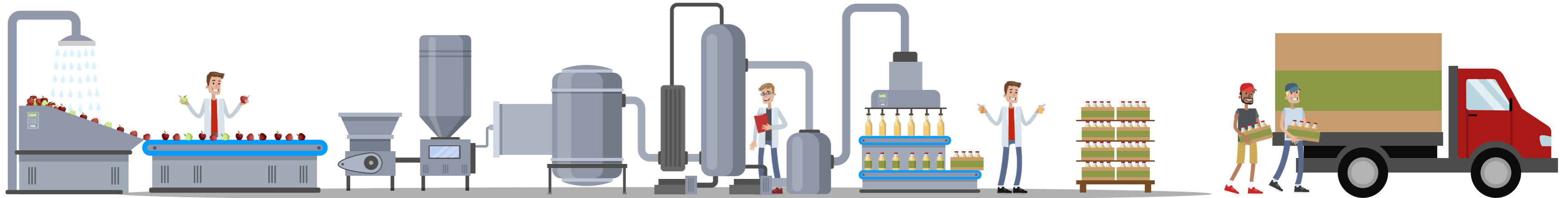
MAINTENANCE HEADACHES
Faulty equipment, part wear and harsh conditions demand increased maintenance.



WASTED RESOURCES
Constantly running HVAC units plus countless hours of washing down the line strain precious energy and water resources.



CONTAMINATION
Greasy roller chain can impact your operation-rubbing off on bottles, packaging and employees.



BEVERAGE FACILITY BOTTLENECK

EXTENSIVE MAINTENANCE
Planned maintenance at beverage production facilities is a must. Yet heavy maintenance schedules limit opportunities for optimizing efficiency.

THE RESULT? **AVOIDABLE EXPENSE**

Average maintenance of 1 hour every two weeks, or 26 hours of downtime (per drive, per year)

CAN COST AS MUCH AS \$312,000 ANNUALLY.

With up to 50 drives per production line, here's what can happen:

AS MUCH AS \$200 PER MINUTE IS LOST TO DOWNTIME CAUSE BY SCHEDULED MAINTENANCE.

AT SOME BEVERAGE OPERATIONS, AS MUCH AS 55% OF LABOR HOURS ARE SPENT ON PREVENTIVE MAINTENANCE.

Average annual cost in downtime per roller chain drive can add up to \$24,000.

GATES SYNCHRONOUS DRIVES REQUIRE NO GREASY LUBRICATION AND ARE VIRTUALLY MAINTENANCE FREE.

With HVAC running 24/7 at most beverage operations, drains on time and energy can be significant.

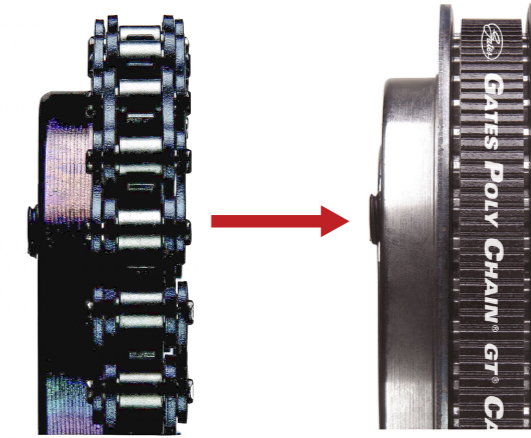
UP TO \$13,000 GETS BLOWN ON MONTHLY INSPECTION AND RETENSIONING OF V-BELTS PER YEAR.

GATES POLY CHAIN® LASTS 3X LONGER THAN ROLLER CHAIN DRIVES.

IN BEVERAGE OPERATIONS TIME IS MONEY

Roller chain to synchronous drive conversion

ELIMINATE 3,120 MINUTES OF DOWNTIME OVER THE COURSE OF 2 YEARS-SAVING YOU UP TO \$624,000



V-belt to synchronous drive conversion

SAVE \$1,051 PER 20 HP UNIT IN HVAC APPLICATIONS. FACILITIES WITH 10 AIR HANDLING UNITS CAN SAVE UP TO \$10,510 PER YEAR