

Gates

**2017 PRODUCTS CATALOG** 



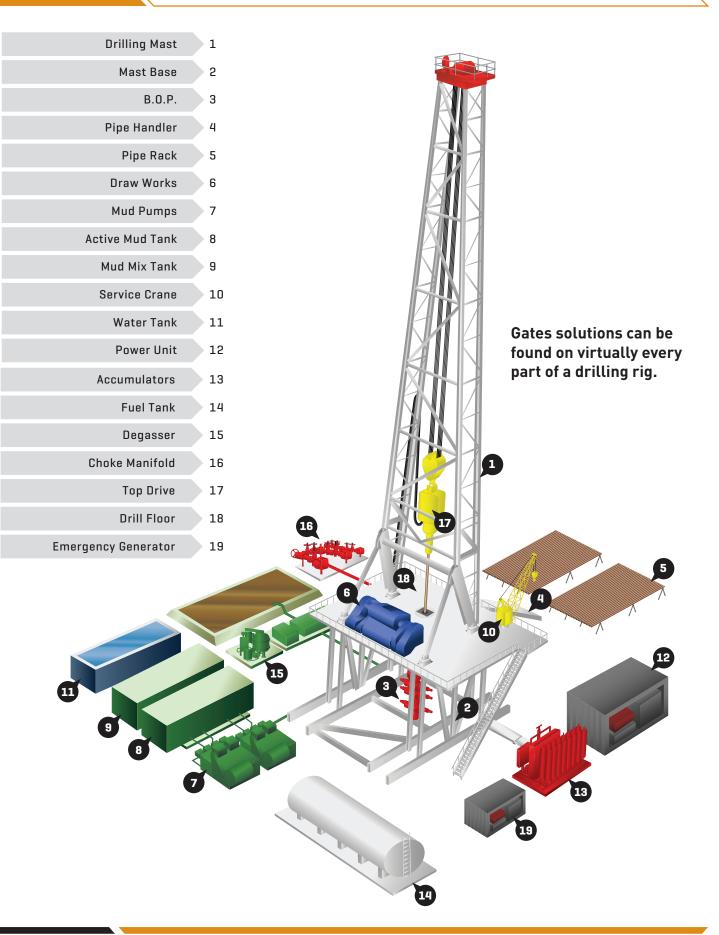
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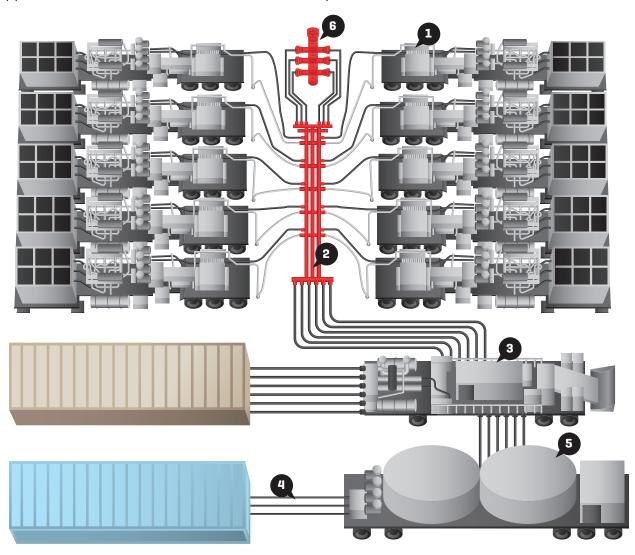
# **Oilfield Applications**



# **Well Completion Applications**

#### **FRAC FLEET**

Hydraulic fracturing fleets can consist of a variety of oilfield service trucks that feature applications in which Gates can be a solutions provider.



1 PUMP TRUCKS
2 MISSILE
3 BLENDER TRUCKS
4 WATER TRANSFER SYSTEM
5 HYDRATION UNIT
6 WELLHEAD

## **Engineering & Services**

#### Gates delivers premium Engineering &

**Services** to decrease downtime, increase safety for the oil & gas market, and foster risk management. It only takes one hose-related incident on a rig to shut down your an entire operation. Gates E&S is dedicated to providing world-class products and support services to minimize downtime.

# Gates Hose Management System [GHMS]

Hose management is key in maximizing production. The Gates Hose Management System is a comprehensive Lifecycle Management System for critical hose assemblies.

Contact your nearest Gates E&S location to help eliminate expensive downtime and prevent dangerous, environmentally devastating and expensive accidents.



#### Gates E&S - North America

7603 Prairie Oak Drive Houston, TX 77086 gates.com/es Ph. 888.887.9807 F. 361.887.0812 Shawn Dugan shawn.dugan@gates.com

#### Gates de Mexico, S.A. de C.V.

Lerma Hose Plant
Blvd. Aeropuerto Miguel Aleman No. 164
52000 Lerma
Edo. De Mexico, Mexico
gates.com.mx
Ph. 52 (55) 2000 2712
F. 52 (55) 8850 2801
Victor Mendoza
victor.mendoza@gates.com

#### **Gates Engineering & Services Pte Ltd**

40, Gul Circle Jurong Industrial Estate Singapore 629575 Ph. (65) 68617322 F. (65) 68617631

#### Gates E&S - Middle East

Jebel Ali Free Zone P. O. Box 61046 Dubai, United Arab Emirates gates.com/es

#### Gates InterAmerica

15751 S.W. 41st Street, Suite 100 Davie, FL 33331 gates.com Ph 954.306.4360 F. 954.385.9991 Jorge Hernandez

#### Gates do Brasil

jhernandez@gates.com

Rua Florida, 1703 – 11o Andar São Paulo SP – 04530-001 gatesbrasil.com.br Ph. 11-5105.8136 Sidney Aguilar sidney.aguilar@gates.com

#### Gates E&S - Dalian

Jingang Industrial Park 2#-A in Phase I, 99 Mid-Huaihe Road, Postal Code 116600 Dalian Economic & Tech. Dev. Zone Dalian, Liaoning Province, China Ph. +86 411 8740 7899 F. +86 411 8740 7866

#### Gates E&S - Australia

101 Sheffield Road Welshpool, WA, 6106 Australia Ph: (61) 8 9258 8399 F: (61) 8 9258 8099

#### Gates E&S - Mexico

Calle Circuito Tabasco Sur Mza. 2 Lotes 4,5,6, Módulo 4 Parque Tabasco Business Center Carretera Reforma-Dos bocas Km. 17+920 R/a Pechucalco 2ª. Sección, Cuanduacán, Tabasco. C.P 86690 Ph: +52. 914.104.10.35 Leonel Magaña Im5052@qates.com

# POTENTIAL CONSEQUENCES OF HOSE FAILURES

Beyond disastrous results, failure of a choke & kill hose causes:



Downtime and loss of production



Endangerment of workers



Environmental spills and clean-up costs



Equipment replacement costs

## **Safe Hydraulics**



#### WHY PREVENTIVE MAINTENANCE?

There are several valid reasons to begin a preventive maintenance program. Costly emergency repairs, production downtime and worker safety are just a few. The main objective of a preventive maintenance program is to identify component weaknesses before failure and loss of production. Some believe that PM actually should mean "predictive maintenance" rather than "preventive maintenance."

Preventive maintenance is especially important with hydraulic products. The high pressures and temperatures associated with hydraulics make hose and fitting maintenance, as well as selection, critical. If done correctly, the risk of injury and/or excessive, costly downtime decreases significantly. In addition, there is a growing awareness regarding costs associated with cleaning up a hydraulic spill (EPA). Combining top-quality Gates products with a regular preventive maintenance program will keep your equipment operating at maximum efficiency.

#### **BENEFITS**

- 1. Safety hazards are minimized.
- 2. Efficient production because equipment is in good operating condition at all times.
- **3. Better use of in-shop maintenance personnel** since there's less emergency work and more scheduled work.
- **4. Improved control** of spare parts inventory, and reduced parts usage.
- 5. Reduction of equipment downtime through scheduled inspections.
- 6. Increased life expectancy of equipment.
- 7. Fewer capital outlays for purchasing new equipment prematurely.
- 8. Reduced repair costs due to fewer breakdowns.
- 9. Prevention of equipment deterioration from causes other than obsolescence.



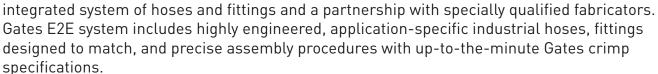
For more information on Gates Safe Hydraulics™ program visit **gates.com/safehydraulics** 

## **Safety Connections**

Industrial hose applications become more demanding every day. New rubber compounds, higher working pressures and temperatures, stricter environmental and safety regulations – all make hose and coupling selection a challenge. The traditional industry practice of mixing and matching hoses and fittings from different manufacturers carries greater risk than ever. Poor quality or incorrectly fabricated hose assemblies cause equipment damage, lost productivity, personal injury, or worse.

# GATES E2E (END-TO-END) ENGINEERED SYSTEM AND DISTRIBUTOR PARTNERSHIP

To mitigate risk and improve the reliability of industrial hose products, Gates developed its E2E



Gates Authorized E2E Distributors are uniquely qualified to implement Gates E2E system. Their personnel have been trained and certified at the Gates Customer Solutions Center. In addition, they adhere to hose assembly guidelines established by NAHAD (The Association for Hose and Accessories Distribution).

#### **TESTING AND CERTIFICATION**

To ensure crimp integrity and reliability, all assemblies are tested to the rated proof pressure of the hose and accompanied by test certificates. Additional hydrostatic testing or electrical conductivity testing may be carried out as required. Testing is done in accordance with ARMP (Association for Rubber Products Manufactures) recommended methods.

#### **WE'VE GOT YOU COVERED**

You can rest easy when your hose assemblies are provided by a Gates Authorized E2E Distributor.

Distributors and their customers alike can maximize the value of their Gates industrial hose assemblies and create safer, more productive working environments by following the principles detailed in Gates comprehensive Crimp Data Manual and The Gates Safety Guide – An Inspection and Preventive Maintenance Program for Industrial Hose.



For more information on Gates industrial hose systems visit gates.com/ih

Fuel Master™ 150 SD

## **Certifications and Standards**





















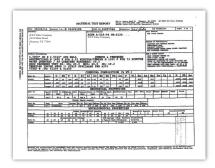








## **MTR Data Book**



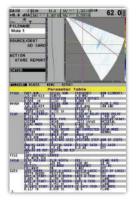
Couplings (Fittings)



Unions



**Welding Specifications** 



NDE Results



Test Chart



Test Certificate



Images



Packing List



NAFTA Certificate of Origin

# Efficiency. Engineered

#### **MORE THAN JUST NAMES**

Most industrial hose naming systems spawn confusion, so relating them to products and applications becomes a difficult, time consuming chore. Plus, the risk of choosing the wrong hose for the job may compromise safety, performance, and the customer's trust.

We're making our industrial hose naming system more efficient and user-friendly. This running change uses descriptive and intuitive names.

#### **GATES NEW HOSE IDENTIFICATION SYSTEM**

#### **Brand Name**

Correlates to the industry or application

#### Performance Level

- > Standard
- > Plus
- > XTreme™

#### **Pressure Rating**

Working pressure (psi)

- > D Discharge
- > **SD** Suction Discharge

#### **Premium Performance Feature**

- > AR Abrasion Resistant
- > CR Crush Resistant
- > FR Flame Resistant
- > **HT** High Temperature
- > LT Low Temperature
- Braid
- > NC Non Conductive > Clear
- SF Silicone Free
   Barricade™
  - ➤ MegaFlex™



# uel Master™ XTreme™ 150SD MegaFlex® 🕍 150 PSI (10.3 Bar) © i

#### **Application Icon**

More information on the application icons is in the above section

#### **Working Pressure**

Bar is the European equivalent of PSI

#### **Tube Material**

Circle denotes tube construction; letter inside denotes tube material compound

#### **Cover Material**

Letter denotes cover material compound

#### **IDENTIFICATION AT A GLANCE**

APPLICATION	ICON	APPLICATION	ICON	APPLICATION	ICON
Agriculture		Food + Beverage	> XI	Petroleum	
Air Breathing		Marine	<b>&gt;</b> \$	Pressure Wash + Washdown	
Air Duct		Material Handling		Steam	<b>M</b>
Air + Multi-Purpose		Mining	> 🛠	Water	> 4>
Chemical	<b>&gt; A</b>	Oilfield	> 黨		

## Rotary Vibrator 7500 Grade E



	ose D.		Hose O.D.		ıx. P.		Bend dius	Wt. Ft. (h	Per iose)	Max. Hose Length
(In.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
21/2	64	5.16	131	7,500	517	48	914	20.2	9.2	90
3	76	5.66	144	7,500	517	48	1219	22.6	10.3	90
3 1/2	89	6.04	153	7,500	517	54	1372	24.1	10.9	90
4	102	6.48	165	7,500	517	60	1524	25.8	11.7	90

**RECOMMENDED FOR:** Flexible connection between standpipe and top drive/swivel or between

pump and standpipe for pumping mud at extra high pressure in oil drilling and exploration work. Meets the severe demands of today's drilling methods including directional drilling, pressure pulses and elevated temperatures. The 3/16" thick tube is designed to handle abrasive, corrosive and oil based drilling muds. The UltraBrasion™ cover is designed to handle external damage from

abrasion, corrosion, gouges, oil and weather.

**CAUTION:** Field welding of couplings is not recommended.

**TEMPERATURE:**  $-4^{\circ}\text{F}$  to  $+180^{\circ}\text{F}$  ( $-20^{\circ}\text{C}$  to  $+82^{\circ}\text{C}$ ) continuous service ( $2\frac{1}{2}$ " ID through 4" ID)

rated FSL 1.

**CONSTRUCTION:** Tube: Type C3 (Modified Nitrile). Black.

Reinforcement: Multiple layers of textile fabric and steel cable.

Cover: Type C4 [Modified Nitrile]. Black with gold stripe.

**Design Factor:** Working Pressure: 7,500 psi

Test Pressure: 11,250 psi Burst Pressure: 18,750 psi

**COUPLINGS:** Swaqed couplings. Contact Gates E&S or a Gates Black Gold® distributor for a

full range of fitting options such as hammer unions, flanges, hubs, etc.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance and 3rd party witness tests are

available for an additional fee.

**STANDARDS:** API [American Petroleum Institute] Spec 7K [6th Edition], ISO 14693.

ABS (American Bureau of Shipping) and DNV-GL (Det Norske Veritas ) type

approvals.

Made in the U.S.A.

## **Rotary Vibrator 7500 Sour Service**



Ho I.I	se D.	Hose O.D.				Min. Bend Radius		Wt. Per Ft. (hose)		Max. Hose Length
(ln.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
2 1/2	64	5.14	131	7,500	517	48	1219	20.6	9.3	90
3	76	5.64	143	7,500	517	48	1219	23	10.4	90
3 1/2	89	6.05	154	7,500	517	54	1372	24.6	11.2	90
4	102	6.47	164	7,500	517	60	1524	26.4	12.0	90

**RECOMMENDED FOR:** Flexible connection between standpipe and top drive/swivel or between

pump and standpipe for pumping mud at extra high pressure in oil drilling and exploration work. Meets the severe demands of today's drilling methods including directional drilling, pressure pulses and elevated temperatures. The tube is designed to handle abrasive, corrosive and oil based drilling muds. The UltraBrasion™ cover is designed to handle external damage from abrasion,

corrosion, gouges, oil and weather.

**CAUTION:** Hoses are manufactured to handle up to 20% hydrogen sulfide H<sub>o</sub>S for 1 hour

at 200°F (93°C) at rated working pressure. Gates recommends factory welded

couplings. Field welding of couplings is not recommended.

**TEMPERATURE:** -4°F to +200°F (-20°C to +93°C) continuous service.

**CONSTRUCTION:** Tube: Type V [Fluoroelastomer]. Black.

**Reinforcement:** Multiple layers of textile fabric and steel cable.

**Cover:** Type C4 (Modified Nitrile). Black with gold stripe.

**Design Factor:** Working Pressure: 7,500 psi

Test Pressure: 15,000 psi Burst Pressure: 18,750 psi

**COUPLINGS:** Swaged couplings. Meets NACE (National Association of Corrosion Engineers)

MR0175. Contact Gates E&S or a Gates Black Gold® distributor for a full range

of fitting options such as hammer unions, flanges, hubs, etc.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance, 3rd party witness tests and NACE

certificates are available for an additional fee.

**STANDARDS:** NACE MR0175. Made in the U.S.A.

## Rotary Vibrator 5000 Grade D



Ho 1.1			ose .D.				Min. Bend Radius		Wt. Per Ft. (hose)	
(In.)	(mm)	(In.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
2 1/2	64	4.14	105	5,000	345	36	914	9.8	4.4	90
3	76	4.61	117	5,000	345	48	1219	10.8	4.9	90
3 1/2	89	5.25	133	5,000	345	54	1372	12.8	5.8	90
4	102	5.61	142	5,000	345	54	1372	13.4	6.1	90
5	127	7.41	188	5,000	345	60	1524	30.8	14.0	90

**RECOMMENDED FOR:** Flexible connection between standpipe and top drive/swivel or between

pump and standpipe for pumping mud at extra high pressure in oil drilling and exploration work. Meets the severe demands of today's drilling methods including directional drilling, pressure pulses and elevated temperatures. The 3/16" thick tube is designed to handle abrasive, corrosive and oil based drilling muds. The UltraBrasion™ cover is designed to handle external damage from

abrasion, corrosion, gouges, oil and weather.

**TEMPERATURE:** -4°F to +180°F (-20°C to +82°C) continuous service.

For 2.5 to 4" ID rated FSL 1.

-4°F to +212°F (-20°C to +100°C) continuous service.

For the 5" ID rated FSL 2.

**CONSTRUCTION:** Tube: Type C3 (Modified Nitrile). Black.

**Reinforcement:** Multiple layers of textile fabric and steel cable.

**Cover:** Type C4 (Modified Nitrile). Black with gold stripe.

**Design Factor:** Working Pressure: 5,000 psi

Test Pressure: 7,500 psi
Burst Pressure: 12,500 psi

**COUPLINGS:** Swaqed couplings. Contact Gates E&S or a Gates Black Gold® distributor for a

full range of fitting options such as hammer unions, flanges, hubs, etc.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance and 3rd party witness tests are

available for an additional fee.

STANDARDS: API Spec 7K (6th Edition). ISO 14693. ABS and DNV-GL type approvals. Made in

the U.S.A.

## **Rotary Vibrator 5000 Sour Service**



Ho 1.1			ose .D.	Max. W.P.		Min. Bend Radius		Wt. Per Ft. (hose)		Max. Hose Length
(ln.)	(mm)	(In.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
2 1/2	64	4.15	105	5,000	345	36	914	10.1	4.6	90
3	76	4.61	117	5,000	345	48	1219	11.1	5.0	90
3 1/2	89	5.25	133	5,000	345	54	1372	13.2	6.0	90
4	102	5.58	142	5,000	345	54	1372	13.9	6.3	90

**RECOMMENDED FOR:** Flexible connection between standpipe and top drive/swivel or between

pump and standpipe for pumping mud at extra high pressure in oil drilling and exploration work. Meets the severe demands of today's drilling methods including directional drilling, pressure pulses and elevated temperatures. The tube is designed to handle abrasive, corrosive and oil based drilling muds. The UltraBrasion™ cover is designed to handle external damage from abrasion,

corrosion, gouges, oil and weather.

**CAUTION:** Hoses are manufactured to handle up to 20% hydrogen sulfide H<sub>o</sub>S for 1 hour

at 200°F (93°C) at rated working pressure. Field welding of couplings is not

recommended.

**TEMPERATURE:** -4°F to +200°F (-20°C to +93°C) continuous service.

**CONSTRUCTION:** Tube: Type V [Fluoroelastomer]. Black.

**Reinforcement:** Multiple layers of textile fabric and steel cable.

**Cover:** Type C4 (Modified Nitrile). Black with gold stripe.

**Design Factor:** Working Pressure: 5,000 psi

Test Pressure: 10,000 psi Burst Pressure: 12,500 psi

**COUPLINGS:** Swaged couplings. Meets NACE MR0175. Contact Gates E&S or a Gates Black

Gold® distributor for a full range of fitting options such as hammer unions,

flanges, hubs, etc.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance, 3rd party witness tests and NACE

certificates are available for an additional fee.

**STANDARDS:** NACE MR0175. Made in the U.S.A.

## Rotary Vibrator 5000 PowerSpiral™



	ose .D.	Ho O.	se D.	Ma W.		Min. Bend Wt. Per Radius Ft. (hose)			Max. Hose Length	
(ln.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
3	76	3.86	98	5,000	345	35	889	6.80	2.7	200

**RECOMMENDED FOR:** Flexible connection between standpipe and top drive/swivel or between

pump and standpipe for pumping mud at extra high pressure in oil drilling and exploration work. Meets the severe demands of today's drilling methods including directional drilling, pressure pulses and elevated temperatures.

**CAUTION:** Field welding of couplings is not recommended.

**TEMPERATURE:** -4°F to +250°F (-20°C to +121°C) continuous service.

**CONSTRUCTION:** Tube: Type C2 (Modified Nitrile). Black.

**Reinforcement:** High tensile steel wire.

**Cover:** Type A [Chlorprene]. Black with gold stripe.

**Design Factor:** 2.5:1

COUPLINGS: Crimped GSM. Contact Gates E&S or a Gates Black Gold® distributor for a full

range of fitting options such as hammer unions, flanges, hubs, etc.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance and 3rd party witness tests are

available for an additional fee.

**STANDARDS:** API Spec 7K (6th Edition). ISO 14693. ABS and DNV-GL type approvals. Made in

the U.S.A.

## **Slim Hole Rotary**



	se D.		ose .D.	Ma W.I			Bend dius	Wt. Ft. (h		Max. Hose Length
(In.)	(mm)	(In.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
2	50.8	2.63	66.8	3,000	207	25	635	2.86	1.3	50
2	50.8	2.63	66.8	3,000	207	25	635	2.86	1.3	200
2 1/2	63.5	3.38	85.9	2,500	172	30	762	3.6	1.6	50
3	76.2	3.9	99.1	2,000	138	36	914	4.74	2.2	50
4	101.6	5.06	128.5	1,500	103	48	1219	7.22	3.3	50
1	25.4	1.53	38.9	5,000	345	12	305	1.49	0.7	200
1 1/4	31.8	1.97	50.0	5,000	345	16.5	419	2.70	1.2	200
1 1/2	38.1	2.26	57.4	5,000	345	20	508	3.325	1.5	200
2	50.8	2.8	71.1	5,000	345	25	635	4.78	2.2	50
2	50.8	2.8	71.1	5,000	345	25	635	4.78	2.2	50

**RECOMMENDED FOR:** Rotary applications on workover rigs and slim hole or seismograph rigs

designed to operate at a maximum of 1,500 to 5,000 PSI rated working pressure depending on size. Applications on small or medium-size drilling rigs used for water well operations, water well core drill, blast or shot hole operations. Hoses are flexible connectors in pressure lines used in conveying mud. For normal mud applications and where increased resistance to external

abuse or pump pulsations is required.

**TEMPERATURE:** -40°F to +180°F (-40°C to +82°C) continuous service.

**CONSTRUCTION:** Tube: Type C (Nitrile). Black.

Reinforcement: High tensile steel wire.

**Cover:** Type C2 [Modified Nitrile]. Black with gold stripe All sizes are

perforated.

**Design Factor:** 2.5:1

**COUPLINGS:** 1 1/4" I.D. 5,000 psi. Gates 20GS-20MPAPI [7347-7695]

1" I.D. 5,000 psi. Gates 16GS-16MPLH (7347-7654)

2 1/2", 3" and 4" - Swaged-On Permanent Couplings - API threads on connecting end of stem for easy flange attachment. Strong collar to anchor ferrule to stem. Electroplated steel. Also available in stainless steel and other

special metals. Wildman Type Q reusable couplings.

Contact Gates E&S for end connections.

**STANDARDS:** ARPM (Class A) High Oil Resistant Tube and MSHA 2G-IC-11C Flame Resistant

Cover. Made in the U.S.A.

## Cementing 15000



	Hose I.D.		Hose O.D.		Max. W.P.		Bend dius	Wt. Ft. (1	Per 10se)	Max. Hose Length
(In.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
2 1/2	64	5.66	144	15,000	1034	60	1524	29.4	13.3	90
3	76	6.16	156	15,000	1034	60	1524	34.7	15.7	90

**RECOMMENDED FOR:** Used as a flexible connection between the cementing pump manifold and

cementing head for conveyance of cement slurries at high pressure. The tube is designed to handle abrasive and corrosive cements. The UltraBrasion $^{\text{TM}}$  cover is designed to handle external damage from abrasion, corrosion, gouges, oil and

weather.

**CAUTION:** Field welding of couplings is not recommended.

**TEMPERATURE:** -4°F to +212°F (-20°C to +100°C) continuous service.

**CONSTRUCTION:** Tube: Type V (Fluoroelastomer). Black.

**Reinforcement:** Multiple layers of textile fabric and steel cable. **Cover:** Type C4 [Modified Nitrile]. Black with red stripe.

**Design Factor:** Working Pressure: 15,000 psi

Test Pressure: 22,500 psi Burst Pressure: 30,000 psi

**COUPLINGS:** Built-in couplings. Contact Gates E&S or a Gates Black Gold® distributor for a

full range of fitting options such as hammer unions, flanges, hubs, etc.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance and 3rd party witness tests are

available for an additional fee.

## Cementing 15000



	lose I.D.		ose .D.		Max. Min. Bend Wt. Per W.P. Radius Ft. (hose)		Max. Hose Length			
(In.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
3	76	6.45	156	15,000	1034	60	1524	38.1	17.3	90

**RECOMMENDED FOR:** Used as a flexible connection between the cementing pump manifold and

cementing head for conveyance of cement slurries at high pressure. The tube is designed to handle abrasive and corrosive cements. The UltraBrasion $^{\text{TM}}$  cover is designed to handle external damage from abrasion, corrosion, gouges, oil and

weather.

**CAUTION:** Field welding of couplings is not recommended.

**TEMPERATURE:** -4°F to +212 (-20°C to +100°C) continuous service.

**CONSTRUCTION:** Tube: Type C3 (Modified Nitrile). Black.

**Reinforcement:** Multiple layers of textile fabric and steel cable.

**Cover:** Type C4 (Modified Nitrile). Black with red stripe.

**Design Factor:** Working Pressure: 15,000 psi

Test Pressure: 22,500 psi Burst Pressure: 33,750 psi

**COUPLINGS:** Swaqed couplings. Contact Gates E&S or a Gates Black Gold® distributor for a

full range of fitting options such as hammer unions, flanges, hubs, etc.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance and 3rd party witness tests are

available for an additional fee.

**STANDARDS:** API Spec 7K FSL 0 (6th Edition). ISO 14693. ABS type approvals. Made in the

## Cementing 10000



Ho 1.1		Hose O.D.				Min. Bend Radius		Wt. Per Ft. (hose)		Max. Hose Length
(ln.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
2 1/2	64	5.16	131	10,000	689	48	1219	20.2	9.2	90
3	76	5.66	144	10,000	689	48	1219	22.6	10.3	90
3 1/2	89	6.04	153	10,000	689	54	1372	24.1	10.9	90

**RECOMMENDED FOR:** Used as a flexible connection between the cementing pump manifold and

cementing head for conveyance of cement slurries at high pressure. The 3/16" thick tube is designed to handle abrasive and corrosive cements. The UltraBrasion™ cover is designed to handle external damage from abrasion,

corrosion, gouges, oil and weather.

**CAUTION:** Field welding of couplings is not recommended.

**TEMPERATURE:** -4°F to +180°F (-20°C to +82°C) continuous service.

**CONSTRUCTION:** Tube: Type C3 [Modified Nitrile]. Black.

**Reinforcement:** Multiple layers of textile fabric and steel cable.

**Cover:** Type C4 (Modified Nitrile). Black with orange stripe.

**Design Factor:** Working Pressure: 10,000 psi

Test Pressure: 15,000 psi Burst Pressure: 22,500 psi

**COUPLINGS:** Swaged couplings. Contact Gates E&S or a Gates Black Gold® distributor for a

full range of fitting options such as hammer unions, flanges, hubs, etc.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance and 3rd party witness tests are

available for an additional fee.

STANDARDS: API Spec 7K FSL 0 (6th Edition). ISO 14693. ABS type approvals. Made in the

## Cementing 10000 PowerSpiral™



	ose D.		se D.				Min. Bend Radius		Wt. Per Ft. (hose)	
(ln.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
1 1/2	38	2.26	58	10,000	689	20	508	3.44	1.4	200
2	51	2.8	71	10,000	689	36	914	4.78	2.1	200

**RECOMMENDED FOR:** Used as a flexible connection between the cementing pump manifold and

cementing head for conveyance of cement slurries at high pressure. The tube is designed to handle abrasive and corrosive cements. The MegaTuff® cover is designed to handle severe external damage from abrasion, corrosion, gouges,

oil and weather.

**CAUTION:** Field welding of couplings is not recommended.

**TEMPERATURE:** -4°F to +250°F [-20°C to +121°C] continuous service.

**CONSTRUCTION:** Tube: Type C (Nitrile). Black.

**Reinforcement:** Multiple layers of spiraled high tensile steel wire.

**Cover:** Type L [MegaTuff®]. Black with orange stripe.

**Design Factor:** Working Pressure: 10,000 psi

Test Pressure: 15,000 psi Burst Pressure: 22,500 psi

**CoupLings:** Crimped couplings. Contact Gates E&S or a Gates Black Gold® distributor for a

full range of fitting options such as hammer unions, flanges, hubs, etc.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance and 3rd party witness tests are

available for an additional fee.

STANDARDS: API Spec 7K FSL 0 (6th Edition). ISO 14693. ABS type approvals. Made in the

## **Cementing 5000**



	Hose I.D.		Hose O.D.		Max. W.P.		Bend dius	Wt. Per Ft. (hose)		Max. Hose Length
(In.)	(mm)	(In.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
21/2	64	4.14	105	5,000	345	36	914	9.8	4.4	90
3	76	4.61	117	5,000	345	48	1219	10.8	4.9	90
3 1/2	89	5.25	133	5,000	345	54	1372	12.8	5.8	90
4	102	5.61	142	5,000	345	54	1372	13.4	6.1	90

**RECOMMENDED FOR:** Used as a flexible connection between the cementing pump manifold and

cementing head for conveyance of cement slurries at high pressure. The 3/16" thick tube is designed to handle abrasive and corrosive cements. The UltraBrasion<sup>TM</sup> cover is designed to handle external damage from abrasion,

corrosion, gouges, oil and weather.

**CAUTION:** Field welding of couplings is not recommended.

**TEMPERATURE:** -4°F to +180°F (-20°C to +82°C) continuous service.

**CONSTRUCTION:** Tube: Type C3 (Modified Nitrile). Black.

**Reinforcement:** Multiple layers of textile fabric and steel cable.

**Cover:** Type C4 (Modified Nitrile). Black with gold stripe.

**Design Factor:** Working Pressure: 5,000 psi

Test Pressure: 7,500 psi Burst Pressure: 12,500 psi

**COUPLINGS:** Swaqed couplings. Contact Gates E&S or a Gates Black Gold® distributor for a

full range of fitting options such as hammer unions, flanges, hubs, etc.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance and 3rd party witness tests are

available for an additional fee.

STANDARDS: API Spec 7K FSL 0 (6th Edition). ISO 14693. ABS type approvals. Made in the

## Cementing 5000 PowerSpiral™



	Hose I.D.		ose .D.	Ma W.		Min. Bend Radius		Wt. Ft. (h		Max. Hose Length
(ln.)	(mm)	(ln.)	(mm)	(psi) (Bar)		(ln.)	(mm)	(lb)	(Kg)	(ft)
2	51	2.8	71	5,000	345	36	914	4.78	2.1	200

**RECOMMENDED FOR:** Used as a flexible connection between the cementing pump manifold and

cementing head for conveyance of cement slurries at high pressure. The tube is designed to handle abrasive and corrosive cements. The cover is designed to handle external damage from abrasion, corrosion, gouges, oil and weather.

**CAUTION:** Field welding of couplings is not recommended.

**TEMPERATURE:** -4°F to +250°F [-20°C to +121°C] continuous service.

**CONSTRUCTION:** Tube: Type C (Nitrile). Black.

**Reinforcement:** Multiple layers of spiraled high tensile steel wire.

**Cover:** Type A (Chloroprene). Black

**Design Factor:** Working Pressure: 5,000 psi

Test Pressure: 7,500 psi Burst Pressure: 12,500 psi

**COUPLINGS:** Crimped couplings. Contact Gates E&S or a Gates Black Gold® distributor for a

full range of fitting options such as hammer unions, flanges, hubs, etc.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance and 3rd party witness tests are

available for an additional fee.

STANDARDS: API Spec 7K FSL 0 (6th Edition). ISO 14693. ABS type approvals. Made in the

#### Choke & Kill 15000



	ose D.	Ho 0.	se D.	Ma W.			Bend dius	Wt. Per Ft. (hose)		Max. Hose Length
(ln.)	(mm)	(In.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
2 1/2	64	5.66	144	15,000	1034	60	1524	29.4	13.3	90
3	76	6.16	156	15,000	1034	60	1524	33.2	15.1	90

**RECOMMENDED FOR:** Flexible hose between the riser and manifold or around the ball joint of offshore

drilling rigs. Specially designed to withstand flexing and high pressures

encountered in offshore applications.

**CAUTION:** Hoses are manufactured to handle up to 20% hydrogen sulfide H<sub>o</sub>S for 1 hour

at 200°F (93°C) at rated working pressure. Field welding of couplings is not

recommended.

**TEMPERATURE:** -4°F to +200°F (-20°C to +93°C) continuous service.

**CONSTRUCTION:** Tube: Type V (Fluoroelastomer). Black.

**Reinforcement:** Multiple layers of textile fabric and steel cable.

**Cover:** Type C4 (Modified Nitrile). Black with gold stripe.

**Design Factor:** Working Pressure: 15,000 psi

Test Pressure: 22,500 psi Burst Pressure: 33,750 psi

**COUPLINGS:** Built-in couplings. Meets NACE MR0175. Contact Gates E&S or a Gates Black

Gold® distributor for a full range of fitting options such as hammer unions,

flanges, hubs, etc.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance, 3rd party witness tests and NACE

certificates are available for an additional fee.

**STANDARDS:** NACE MR0175. Made in the U.S.A.

#### Choke & Kill XTreme™ 10000



	ose D.		se D.	Max. W.P.		Min. Rad	Bend lius	Wt. Per Ft. (hose)		Max. Hose Length
(In.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
2	51	5.88	149	10,000	690	69	1750	34.7	15.7	50

**RECOMMENDED FOR:** Flexible Choke and Kill lines that require API 16C certification. The tube is

specially compounded to resist abrasion, corrosion, oil, drilling muds, methane and  $H_2S$ . The UltraBrasion<sup>TM</sup> cover is compounded to protect against abrasion,

corrosion, cutting, gouging, oil and weather.

**CAUTION:** Survival temperature is 350°F [177°C] for 1 hour per API 16C [2nd Edition]

B.12.5. Field welding of couplings is not recommended.

**TEMPERATURE:** -4°F to +212°F [-20°C to +100°C] continuous service.

**CONSTRUCTION:** Tube: Synthetic Polymer. Black.

Reinforcement: Multiple layers of textile fabric and steel cable.

Cover: Type C4 [Modified Nitrile]. Black with gold stripe.

**Design Factor:** Working Pressure: 10,000 psi

Test Pressure: 15,000 psi Burst Pressure: 22,500 psi

**COUPLINGS:** Crimped couplings. Meets NACE MR0175/ISO 15156. Contact Gates E&S or a

Gates Black Gold® distributor for a full range of fitting options such as flanges

and hubs.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance, 3rd party witness tests and NACE

certificates are available for an additional fee.

**STANDARDS:** API 16C FSL 3 (2nd Edition, Addendum 1) and NACE MR0175/ISO 15156. ABS

type approvals. Made in the U.S.A.

## Choke & Kill 10000 MegaShield™



Ho 1.1	ose D.		se D.	Ma W.I			Bend dius	Wt. Per Ft. (hose)		Max. Hose Length
(In.)	(mm)	(In.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
2-1/2	64	5.45	138	10,000	690	48	12.19	25.0	11.3	90
3	76	6.02	152	10,000	690	48	12.19	27.9	12.6	90
3-1/2	89	6.71	170	10,000	690	54	13.72	31.1	14.1	90

**RECOMMENDED FOR:** Flexible Choke and Kill lines used on a Blow Out Preventer (BOP) system to

control well pressure during the drilling process. MegaShield hoses can be used with or without stainless steel armor. CAUTION: Hoses are manufactured to handle up to 20% hydrogen sulfide  $\rm H_2S$  for 1 hour at 200°F (93°C) at rated

working pressure. Field welding of couplings is no recommended.

**TEMPERATURE:** -20°F to +200°F (-30°C to +93°C) continuous service.

**CONSTRUCTION:** Tube: Type V (Flouroelastomer) Black.

**Reinforcement:** Multiple layers of textile fabric and steel cable.

**Cover:** Type C4 (Modified Nitrile). Red with black stripe.

**Design Factor:** Working Pressure: 10,000 psi

Test Pressure: 15,000 psi Burst Pressure: 22,500 psi

**COUPLINGS:** Swaged couplings. NACE MR0175/ISO 15156 couplings are available upon

request. Contact Gates E&S or a Gates Black Gold® distributor for a full range of

fitting options such as flanges and hubs.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

STANDARDS: Hose survived (Lloyds OD/1000/499) at 704°C for 22 minutes.

#### Choke & Kill 10000



	ose D.	Ho O.		Ma: W.F			Bend lius	Wt. Per Ft. (hose)		Max. Hose Length
(ln.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
2 1/2	64	5.14	131	10,000	689	48	1219	20.6	9.3	90
3	76	5.64	143	10,000	689	48	1219	23.0	10.4	90
3 1/2	89	6.05	154	10,000	689	54	1372	24.6	11.2	90

**RECOMMENDED FOR:** Flexible hose between the riser and manifold or around the ball joint of offshore

drilling rigs. Specially designed to withstand flexing and high pressures

encountered in offshore applications.

**CAUTION:** Hoses are manufactured to handle up to 20% hydrogen sulfide H<sub>2</sub>S for 1 hour

at 200°F (93°C) at rated working pressure. Field welding of couplings is not

recommended.

**TEMPERATURE:** -4°F to +200°F (-20°C to +93°C) continuous service.

**CONSTRUCTION:** Tube: Type V (Fluoroelastomer). Black.

**Reinforcement:** Multiple layers of textile fabric and steel cable.

**Cover:** Type C4 (Modified Nitrile). Black with gold stripe.

**Design Factor:** Working Pressure: 10,000 psi

Test Pressure: 15,000 psi Burst Pressure: 22,500 psi

**COUPLINGS:** Swaged couplings. Meets NACE MR0175. Contact Gates E&S or a Gates Black

Gold® distributor for a full range of fitting options such as hammer unions,

flanges, etc.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance, 3rd party witness tests and NACE

certificates are available for an additional fee.

STANDARDS: NACE MR0175. Lloyds Fire Test 0D/1000/499. Made in the U.S.A.

#### Choke & Kill XTreme™ 5000



	ose .D.		Hose O.D.		Max. W.P.		Bend dius	Wt. Ft. (h	Max. Hose Length	
(In.)	(mm)	(In.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
2	51	5.88	149	5,000	345	69	1750	22.8	33.9	50

**RECOMMENDED FOR:** Flexible Choke and Kill lines that require API 16C certification. The tube is

specially compounded to resist abrasion, corrosion, oil, drilling muds, methane and  $H_2S$ . The UltraBrasion<sup>TM</sup> cover is compounded to protect against abrasion,

corrosion, cutting, gouging, oil and weather.

**CAUTION:** Survival temperature is 350°F (177°C) for 1 hour per API 16C (2nd Edition)

B.12.5. Field welding of couplings is not recommended.

**TEMPERATURE:** -4°F to +212°F (-20°C to +100°C) continuous service.

**CONSTRUCTION:** Tube: Synthetic Polymer. Black.

Reinforcement: Multiple layers of textile fabric and steel cable.

Cover: Type C4 [Modified Nitrile]. Black with gold stripe.

**Design Factor:** Working Pressure: 5,000 psi

Test Pressure: 7,500 psi Burst Pressure: 15,000 psi

**COUPLINGS:** Crimped couplings. Meets NACE MR0175/ISO 15156. Contact Gates E&S or a

Gates Black Gold® distributor for a full range of fitting options such as flanges

and hubs.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance, 3rd party witness tests and NACE

certificates are available for an additional fee.

STANDARDS: API 16C FSL 3 (2nd Edition, Addendum 1) and NACE MR0175/ISO 15156. ABS

type approvals. Made in the U.S.A.

## Choke & Kill 5000 MegaShield™



	ose D.		Hose O.D.		Max. W.P.		Bend dius	Wt. Per Ft. (hose)		Max. Hose Length
(In.)	(mm)	(In.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
2-1/2	64	4.63	117	5,000	345	36	9.14	12.26	5.56	90
3	76	5.16	131	5,000	345	48	12.19	14.45	6.55	90
3-1/2	89	5.94	150	5,000	345	54	13.72	17.78	8.06	90
4	102	6.59	170	5,000	345	60	15.24	26.20	11.98	90

**RECOMMENDED FOR:** Flexible Choke and Kill lines used on a Blow Out Preventer (BOP) system to

control well pressure during the drilling process. MegaShield hoses can be used with or without stainless steel armor. CAUTION: Hoses are manufactured to handle up to 20% hydrogen sulfide  $\rm H_2S$  for 1 hour at 200°F (93°C) at rated

working pressure. Field welding of couplings is no recommended.

**TEMPERATURE:** -20°F to +200°F (-30°C to +93°C) continuous service.

**CONSTRUCTION:** Tube: Type V (Flouroelastomer) Black.

Reinforcement: Multiple layers of textile fabric and steel cable.

Cover: Type C4 [Modified Nitrile]. Red with black stripe.

**Design Factor:** Working Pressure: 5,000 psi

Test Pressure: 10,000 psi Burst Pressure: 15,000 psi

**COUPLINGS:** Swaged couplings. NACE MR0175/ISO 15156 couplings are available upon

request. Contact Gates E&S or a Gates Black Gold® distributor for a full range of

fitting options such as flanges and hubs.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**STANDARDS:** Hose survived [Lloyds OD/1000/499] at 704°C for 30 minutes.

#### Choke & Kill 5000



	ose D.		Hose O.D.		Max. W.P.		Bend dius	Wt. Per Ft. (hose)		Max. Hose Length
(In.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
2 1/2	64	4.15	105	5,000	345	36	914	10.1	4.6	90
3	76	4.61	117	5,000	345	48	1219	11.1	5.0	90
3 1/2	89	5.25	133	5,000	345	54	1372	13.2	6.0	90
4	102	6.4	163	5,000	345	60	1524	26.4	12.0	90

**RECOMMENDED FOR:** Flexible hose between the riser and manifold or around the ball joint of offshore

drilling rigs. Specially designed to withstand flexing and high pressures

encountered in offshore applications.

**CAUTION:** Hoses are manufactured to handle up to 20% hydrogen sulfide H<sub>o</sub>S for 1 hour

at 200°F (93°C) at rated working pressure. Field welding of couplings is not

recommended.

**TEMPERATURE:** -4°F to +200°F (-20°C to +93°C) continuous service.

**CONSTRUCTION:** Tube: Type V (Fluoroelastomer). Black.

**Reinforcement:** Multiple layers of textile fabric and steel cable.

**Cover:** Type C4 (Modified Nitrile). Black with gold stripe.

**Design Factor:** Working Pressure: 5,000 psi

Test Pressure: 10,000 psi Burst Pressure: 15,000 psi

**COUPLINGS:** Swaged couplings. Meets NACE MR0175. Contact Gates E&S or a Gates Black

Gold® distributor for a full range of fitting options such as hammer unions,

flanges, hubs, etc.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Accessories such as safety clamps, hose lift eyes and stainless steel armor are

available upon request. Test certificates are shipped with every order. Coupling material traceability, letters of conformance, 3rd party witness tests and NACE

certificates are available for an additional fee.

**STANDARDS:** NACE MR0175. Made in the U.S.A.

## BOP 5000 MegaShield™



Ho I.I	ose D.		se D.	Ma W.		Min. Rad	Bend lius	Wt. Per Ft. (hose)		Max. Hose Length
(In.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)
1/4	6	0.77	20	5,000	345	4	102	0.37	0.2	440
3/8	10	0.93	24	5,000	345	5	127	0.52	0.2	330
1/2	13	1.05	27	5,000	345	7	178	0.63	0.3	220
3/4	19	1.38	35	5,000	345	9.5	241	1.05	0.5	200
1	25	1.67	42	5,000	345	12	305	1.77	0.8	200
1 1/4	32	2.11	54	5,000	345	16.5	419	2.67	1.2	200
11/2	38	2.41	61	5,000	345	20	508	3.00	1.4	200
2	51	2.96	75	5,000	345	25	635	5.73	2.6	200

**RECOMMENDED FOR:** Blow-out preventer (BOP) systems requiring high pressure, high temperature

and flame resistant control lines certified to API 16D and Lloyds 1000/499 fire

test for five minutes at 1300°F (704°C.).

**CAUTION:** All BOP assemblies must be manufactured according to Gates GTS specification

GTS-04-029 to meet API 16D and Lloyds 1000/499 fire test requirements by

Gates E&S or a qualified Gates Black Gold® distributor.

**TEMPERATURE:** -40°F to +212°F (-40°C to +100°C) continuous service.

**CONSTRUCTION:** Tube: Type C (Nitrile). Black.

**Reinforcement:** Multiple layers of high tensile steel wire.

**Cover:** Type A3 (Modified Chloroprene). Red with black stripe.

Design Factor: 4:1

**Couplings:** Crimped couplings with over-ferrule fire protection. Contact Gates E&S or

a Gates Black Gold® distributor for a full range of coupling and over-ferrule

options.

**PACKAGING:** Finished assemblies packaged in a heavy-duty corrugated box or wooden crate.

**OPTIONS:** Test certificates are shipped with every order. Lloyds certificates are available

upon request. Accessories such as API 16D quick disconnects and exterior armor to protect hoses against extreme environmental damage are available

upon request.

STANDARDS: API (American Petroleum Institute) 16D and Lloyds 1000/499 fire test.

Hydrostatic pressure tests per EUB (Alberta Energy and Utilities Board).

# PowerSpiral™ 5000



	ose D.		se D.	Ma W.		Mi Bui		Wt. Per MBR Ft. (hose)		Length	Std	Gates Item		
(ln.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(psi)	(Bar)	(In.)	(mm)	(lb)	(Kg)	(ft)	Pack	No.
3/4	19	1.24	32	5,000	345	20,000	1379	9.5	241	0.95	0.4	100	CTN	3670-0810
3/4	19	1.24	32	5,000	345	20,000	1379	9.5	241	0.95	0.4	200	Reel	3670-0811
1	25	1.53	39	5,000	345	20,000	1379	12.0	305	1.49	0.7	100	CTN	3670-0812
1	25	1.53	39	5,000	345	20,000	1379	12.0	305	1.49	0.7	200	Reel	3670-0813
11/4	32	1.85	50	5,000	345	20,000	1379	16.5	419	1.92	1.2	200	CTN	3670-0814
11/4	32	1.85	50	5,000	345	20,000	1379	16.5	419	1.92	1.2	200	Reel	3670-0815
11/2	38	2.26	57	5,000	345	20,000	1379	20.0	508	3.44	1.5	200	CTN	3670-0816
11/2	38	2.26	57	5,000	345	20,000	1379	20.0	508	3.44	1.5	200	Reel	3670-0817
2	51	2.8	71	5,000	345	20,000	1379	25.0	635	4.78	2.2	50	CTN	3670-0818
2	51	2.80	71	5,000	345	20,000	1379	25.0	635	4.78	2.2	200	Reel	3670-0819

**RECOMMENDED FOR:** Flexible hydraulic connections between the Hydraulic Power Unit (HPU) and

critical drilling equipment such as top drives, iron roughnecks and pipe handlers

that demand extreme performance and durability.

**DESIGN FACTOR:** 4:1

**TEMPERATURE:** -40°F to +212°F [-40°C to +100°C]

**COUPLINGS:** [See gates.com/ecrimp or Crimp Data Manual 35019]

MegaCrimp® Couplings (Section G)

**STANDARDS:** Meets or exceeds pressure performance requirements of SAE 100R13, flame

resistance acceptance designation "MSHA 2G" and ABS. DNV-GL approval.

# PowerSpiral™ 3000



	se D.	Ho O.	se D.	Ma W.		Mir Bur		М	BR	Wt. Ft. (h		Length	Std	Gates Item
(ln.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)	Pack	No.
1 1/4	32	1.85	47	3,000	207	12,000	827	8.2	208	1.92	0.9	100	CTN	3670-0830
1 1/4	32	1.85	47	3,000	207	12,000	827	8.2	208	1.92	0.9	200	Reel	3670-0835
11/2	38	2.105	53	3,000	207	12,000	827	10.0	254	2.08	0.9	50	CTN	3670-0834
11/2	38	2.105	53	3,000	207	12,000	827	10.0	254	2.08	0.9	200	Reel	3670-0829
2	51	2.63	67	3,000	207	12,000	827	25.0	635	2.86	1.3	200	CTN	3670-0820
2	51	2.63	67	3,000	207	12,000	827	25.0	635	2.86	1.3	200	Reel	3670-0821

**RECOMMENDED FOR:** Flexible hydraulic connections between the Hydraulic Power Unit (HPU) and

critical drilling equipment such as top drives, iron roughnecks and pipe handlers

that demand extreme performance and durability.

**DESIGN FACTOR:** 4:1

**TEMPERATURE:** -40°F to +212°F (-40°C to +100°C)

**COUPLINGS:** [See gates.com/ecrimp or Crimp Data Manual 35019]

MegaCrimp® Couplings (Section G)

**STANDARDS:** Meets or exceeds pressure performance requirements of SAE 100R12, flame

resistance acceptance designation "MSHA 2G" and ABS. DNV-GL approval.

# Leg Jetting 1250



	Hose I.D.		Hose O.D.		Max. W.P.		Bend dius	Wt. Per Ft. (hose)		Max. Hose Length
(ln.)	(mm)	(In.)	(mm)	(psi)	(Bar)	(In.)	(mm)	(lb)	(Kg)	(ft)
2 1/2	64	3.4	86.4	1,250	86	30	762	9.4	4.3	50
3	76	3.9	99.1	1,250	86	36	914	10.5	4.8	50
4	102	5.1	129.5	1,250	86	48	1219	14.2	6.5	50

**RECOMMENDED FOR:** High pressure water systems used to break the suction between the jack-up

feet (spud cans) and ocean floor prior to lifting the legs.

**TEMPERATURE:** -40°F to +180°F (-40°C to +82°C)

**CONSTRUCTION:** Tube: Nitrile. Black.

**Reinforcement:** High tensile steel wire.

**Cover:** Polychloroprene. Black with green stripe.

**Design Factor:** 4:1 [2 1/2" & 3"]

3:1 [4"]

**COUPLINGS:** Swaged couplings. Contact Gates E&S or a Gates Black Gold® distributor for a

full range of fitting options such as hammer unions, flanges, hubs, etc.

PACKAGING: Carton packaging

# **Hydraulic Products**

# PowerBraid™ (2 Wire)



	ose D.	Hose O.D.		Max. W.P.		Min. Burst		MBR		Wt. Per Ft. (hose)		Length	Std	Gates Item
(ln.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)	Pack	No.
1/4	6	0.56	14	6,000	414	24,000	1655	2.0	51	0.21	0.1	550	Reel	3670-0801
3/8	10	0.7	18	5,000	345	20,000	1379	2.5	64	0.3	0.1	385	Reel	3670-0802
3/8	10	0.7	18	5,000	345	20,000	1379	2.5	64	0.3	0.1	1500	Reel	3670-0827
1/2	13	0.82	21	4,300	296	17,200	1186	3.5	89	0.35	0.2	330	Reel	3670-0803
1/2	13	0.82	21	4,300	296	17,200	1186	3.5	89	0.35	0.2	1000	Reel	3670-0828
5/8	16	0.95	24	3,800	262	15,200	1048	4.0	102	0.44	0.2	220	Reel	3670-0804
3/4	19	1.11	28	3,500	241	14,000	965	4.8	122	0.54	0.2	220	Reel	3670-0805
1	25	1.48	38	3,250	224	13,000	896	6.0	152	1.04	0.5	165	Reel	3670-0806
11/4	32	1.86	47	1,825	126	7,300	503	16.5	419	1.5	0.7	120	CTN	3670-0807
11/2	38	2.11	54	1,300	90	5,200	359	20.0	508	1.77	0.8	120	CTN	3670-0808
2	51	2.62	67	1,175	81	4,700	324	25.0	635	2.25	1.0	120	CTN	3670-0809

RECOMMENDED FOR: Flexible hydraulic connections between the Hydraulic Power Unit (HPU) and

critical drilling equipment such as top drives, iron roughnecks and pipe handlers

that demand extreme performance and durability.

**DESIGN FACTOR:** 4:1

**TEMPERATURE:** -40°F to +212°F (-40°C to +100°C)

**COUPLINGS:** [See gates.com/ecrimp or Crimp Data Manual 35019]

MegaCrimp® Couplings (Section G)

**STANDARDS:** Meets or exceeds pressure performance requirements of 100R2, flame

resistance acceptance designation "MSHA 2G" and ABS. DNV-GL approval.

# **Hydraulic Products**

# PowerBraid™ (1 Wire)



	ose D.	Hose O.D.		Max. W.P.		Min. Burst		MBR		Wt. Per Ft. (hose)		Length	Std	Gates Item
(ln.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)	Pack	No.
1/4	6	0.48	12	3,000	207	12,000	827	2.0	51	0.113	0.1	440	Reel	3670-0841
1/4	6	0.48	12	3,000	207	12,000	827	2.0	51	0.113	0.1	1400	Reel	3670-0836
3/8	10	0.63	16	3,000	207	12,000	827	2.5	64	0.184	0.1	330	Reel	3670-0838
3/8	10	0.63	16	3,000	207	12,000	827	2.5	64	0.184	0.1	1000	Reel	3670-0839
1/2	13	0.8	20	3,000	207	12,000	827	3.5	89	0.479	0.2	220	Reel	3670-0840
1/2	13	8.0	20	3,000	207	12,000	827	3.5	89	0.479	0.2	1000	Reel	3670-0837
5/8	16	0.93	24	1,900	131	7,600	524	4.0	102	0.309	0.1	220	Reel	3670-0833
3/4	19	1.09	28	1,525	105	6,100	421	4.8	122	0.392	0.2	220	Reel	3670-0832
1	25	1.40	36	1,275	88	5,100	352	6.0	152	0.575	0.3	165	Reel	3670-0831

**RECOMMENDED FOR:** Flexible hydraulic connections between the Hydraulic Power Unit (HPU) and

critical drilling equipment such as top drives, iron roughnecks and pipe handlers

that demand extreme performance and durability.

**DESIGN FACTOR:** 4:1

**TEMPERATURE:** -40°F to +212°F (-40°C to +100°C)

**COUPLINGS:** (See gates.com/ecrimp or Crimp Data Manual 35019)

MegaCrimp® Couplings (Section G)

**STANDARDS:** Meets or exceeds pressure performance requirements of 100R1, flame

resistance acceptance designation "MSHA 2G" and ABS. DNV-GL approval.

# **Hydraulic Products**

## MegaTech® 3000 High-Temp Oil-Air Return



Nom I.D.	Nom O.D.	Working Pressure	Suction	Min. Burst	Min. Bend Radius	Standard Pack	Wt. Per Ft. (hose)	Description	Product No.
(ln.)	(ln.)	(psi)	(in Hg)	(psi)	(ln.)		(lb)		
1/4	.59	3000	30	12000	2.0	400	.25	4MEGATECH 3000XREEL	4657-2373
1/4	.59	3000	30	12000	2.0	1	12.40	4MEGATECH3000 X50FT	4657-4116
3/8	.74	3000	30	12000	2.5	350	.31	6MEGATECH 3000XREEL	4657-2374
3/8	.74	3000	30	12000	2.5	1	16.40	6MEGATECH3000 X50FT	4657-4117
1/2	.86	3000	30	12000	3.5	350	.37	8MEGATECH 3000XREEL	4657-2319
1/2	.86	3000	30	12000	3.5	1	20.00	8MEGATECH3000 X50FT	4657-4118

**RECOMMENDED FOR:** For pressurized hot oil return lines and rotary oil lines. Meets the requirements

of performance specifications for high-temperature transmission and

lubricating oil systems using petroleum base oils.

**TEMPERATURE:** Petroleum-base fluids: -40°F to +300°F (-40°C to +149°C). Phosphate esters

fluids as recommended by the fluid manufacturer, but within a range of  $-40^{\circ}$ F to  $+212^{\circ}$ F ( $-40^{\circ}$ C to  $+100^{\circ}$ C). For water emulsions see Temperature Limits Table.

**CONSTRUCTION:** True-bore GTS (Gates Technical Spec.) black tube specifically

compounded for temperature and chemical resistance (CPE -

Type J).

**Reinforcement:** Two braids of high-tensile steel wire.

**Cover:** Oil and mildew resistant, textile braid, impregnated with

synthetic rubber.

**COUPLINGS:** [See gates.com/ecrimp or Crimp Data Manual 35019]

MegaCrimp® Couplings (Section G)

### **Hydraulic Products**

### MegaTech® 1000 High-Temp Oil-Air Return



Nom I.D.	Nom O.D.	Working Pressure	Suction	Min. Burst	Min. Bend Radius	Standard Pack	Wt. Per Ft. (hose)	Description	Product No.
(In.)	(ln.)	(psi)	(in Hg)	(psi)	(In.)		(lb)		
1/4	.52	1000	30	4000	2.0	350	.11	4MEGATECH 1000XREEL	4657-2332
1/4	.52	1000	30	4000	2.0	1	5.99	4MEGATECH1000 X50FT	4657-2503
3/8	.66	1000	30	4000	2.5	350	.20	6MEGATECH 1000XREEL	4657-2297
3/8	.66	1000	30	4000	2.5	1	9.75	6MEGATECH1000 X50FT	4657-2504
1/2	.80	1000	30	4000	3.5	350	.24	8MEGATECH 1000XREEL	4657-2334
1/2	.80	1000	30	4000	3.5	1	11.81	8MEGATECH1000 X50FT	4657-2505
5/8	.93	1000	30	4000	4.0	300	.33	10MEGATECH 1000XREEL	4657-2335
5/8	.93	1000	30	4000	4.0	1	15.06	10MEGATECH1000 X50FT	4657-2506
3/4	1.15	1000	30	4000	4.7	200	.40	12MEGATECH 1000XREEL	4657-2336
3/4	1.15	1000	30	4000	4.7	1	21.00	12MEGATECH1000 X50FT	4657-4040
1	1.37	1000	30	4000	6.0	150	.58	16MEGATECH 1000XREEL	4657-2337
1	1.37	1000	30	4000	6.0	1	25.80	16MEGATECH1000 X50FT	4657-4041
1 1/4	1.64	1000	30	4000	8.5	100	.83	20MEGATECH 1000XCTN	4657-2338
1 1/4	1.64	1000	30	4000	8.5	1	45.67	20MEGATECH1000 X50FT	4657-4042

**Note:** Federal law requires registration with the Department of Transportation for anyone producing air brake hose assemblies with swaged or crimped fittings. See Engineering and Technical Data Section for compliance.

**RECOMMENDED FOR:** Air brake, pressurized hot oil return lines and rotary oil/air compressor lines.

Meets the requirements of DOT FMVSS 106-74, SAE J1402, for Air Brake Hose (-4, 6, 8, 10), and performance specifications for high-temperature transmission and lubricating oil systems using petroleum base oils.

**TEMPERATURE:** Petroleum-base fluids: -40°F to +300°F (-40°C to +149°C). Phosphate esters

fluids as recommended by the fluid manufacturer, but within a range of  $-40^{\circ}$ F to  $+212^{\circ}$ F [ $-40^{\circ}$ C to  $+100^{\circ}$ C]. For water emulsions see Temperature Limits Table.

**CONSTRUCTION:** Tube: GTS (Gates Technical Spec.) black tube specifically

compounded for temperature and chemical resistance (CPE -

Type J). See Hose Stock Characteristics.

**Reinforcement:** One braid of high-tensile steel wire.

**Cover:** Oil and mildew resistant, textile braid, impregnated with

synthetic rubber.

**COUPLINGS:** [See gates.com/ecrimp or Crimp Data Manual 35019]

MegaCrimp® Couplings (Section G)

## **Hydraulic Products**

# GMV Global MegaVac® Return Line and Suction Hose



Nom I.D.	Nom O.D.	Working Pressure	Suction	Min. Burst	Min. Bend Radius	Standard Pack	Wt. Per Ft. (hose)	Description	Product No.
(In.)	(ln.)	(psi)	(in Hg)	(psi)	(ln.)		(lb)		
3/4	1.22	350	25	1400	2.5	1	11.22	12GMV X25FT	4504-0961
3/4	1.22	350	25	1400	2.5	100	.45	12GMVXCTN	4504-0123
1	1.45	300	25	1200	3.0	1	13.52	16GMV X25FT	4504-0962
1	1.45	300	25	1200	3.0	100	.54	16GMVXCTN	4504-0003
1 1/4	1.76	250	25	1000	4.0	1	19.17	20GMV X25FT	4504-0963
1 1/4	1.76	250	25	1000	4.0	100	.77	20GMVXCTN	4504-0004
11/2	1.95	160	25	640	5.0	1	25.30	24GMV X25FT	3105-0030
1 1/2	1.95	160	25	640	5.0	100	.91	24GMV X100FT	3105-0004
2	2.47	115	25	460	6.0	1	34.00	32GMV X25FT	3105-0031
2	2.47	115	25	460	6.0	100	1.16	32GMV X100FT	3105-0006
2 1/4	2.76	90	25	360	7.0	100	1.26	36GMVXCTN*	3105-0008
2 1/2	3.02	70	25	280	7.0	100	1.39	40GMV X100FT	3105-0010
3	3.51	60	25	240	9.0	100	1.63	48GMV X100FT	3105-0014
3 1/2	4.01	55	25	220	10.0	100	1.80	56GMV X100FT	3105-0015
4	4.51	55	25	220	12.0	100	2.05	64GMV X100FT	3105-0018

<sup>\*</sup>Stem and clamp only, no Gates couplings available.

**RECOMMENDED FOR:** Petroleum and water-base hydraulic fluids in suction lines or in low pressure

return lines. Meets or exceeds requirements of SAE 100R4. Uses half the bend radius of SAE 100R4. Meets marine ABS with use of HeatGuard® high temp sleeve.

**TEMPERATURE:** -40°F to +275°F (-40°C to +135°C). For water emulsions see Temperature

Limits Table.

**CONSTRUCTION:** Tube: Black, synthetic rubber is specifically designed for resistance

to high temperatures (Nitrile - Type C). See Hose Stock

Characteristics.

**Reinforcement:** Double spiral textile (braid for -12, -16 and -20) reinforced

with a helical spiral-wire to prevent collapse.

**Cover:** Black synthetic rubber is oil and abrasion resistant

[Polychloroprene - Type A]. See Hose Stock Characteristics.

**COUPLINGS:** (See gates.com/ecrimp or Crimp Data Manual 35019)

GL Couplings (-12 through -40) (Section J)

GlobalSpiral™ Plus Couplings (-24 and -32) (Section E) MegaCrimp® Couplings (-12 through -20) (Section G)

Use clamp over beaded nipple.

**STANDARDS:** ABS & DNV-GL type approvals.

### Oilfield Service 1000



	ose D.		ose .D.	Ma W.I		Mir Bur		М	BR	Wt. Ft. (h		Length	Std	Pkg	MOQ	Gates Item	List Price
(In.)	(mm)	(ln.)	(mm)	(psi)	(Bar)	(psi)	(Bar)	(ln.)	(mm)	(lb)	(Kg)	(ft)	Pack	Code	(ft)	No.	Per Ft.
3/8	10	0.74	19	1,000	69	4,000	276	5.0	127	0.39	0.2	400	Reel	ВВ	400	3670-0846	TBD
1/2	13	0.86	22	1,000	69	4,000	276	7.0	178	0.47	0.2	400	Reel	GG	400	3670-0847	TBD
3/4	19	1.15	29	1,000	69	4,000	276	9.5	241	0.68	0.3	400	Reel	GG	400	3670-0848	TBD
1	25	1.48	38	1,000	69	4,000	276	12.0	305	1.02	0.5	400	Reel	GG	400	3670-0849	TBD

RECOMMENDED FOR: Used to transfer chemicals and fill tanks on blender trucks, such as "Chem Add"

applications. Special chemical resistant tube. Gates added a second layer of wire braid to make the hose extra durable. The perforated cover provides multipurpose use including the transfer of nitrogen gas. The Hypalon® cover provides

additional resistance to oil and environmental conditions.

**CAUTION:** 1000 psi maximum working pressure for liquids.

300 psi maximum working pressure for gases.

**TEMPERATURE:** -40°F to +300°F (-40°C to +150°C)

**CONSTRUCTION:** Tube: Type J (CPE). Black.

**Reinforcement:** Braided, high tensile steel wire.

**Cover:** Type M (Hypalon®). Black with red stripe.

**Design Factor:** 4:1

**COUPLINGS:** Megacrimp® (G), GlobalSpiral™ (GS) and Stainless Steel couplings (B-SS)

**PACKAGING:** Reel. Minimum length of 10 ft. BB = max of 4 lengths. GG = max of 3 lengths

**BRANDING:** Black letters. Example: "Gates® Black Gold® Oilfield Service 3/8" [9.5mm]

<1000 PSI [70Bar] Max Liquid Working Pressure. 300 PSI [21 Bar] Max Gas

Working Pressure > MSHA 2G-11C

**OPTIONS:** None.

STANDARDS: ARPM (Class A) High Oil Resistant Tube and MSHA 2G-IC-11C Flame Resistant

Cover. Made in the U.S.A.

### **Drill Water 300D**



Hose I.D.	Hose O.D.	Max. W.P.	Vac	MBR	Wt. Ft. (h		Length	Std	Pkg	MOQ	Gates Item
(In.)	(ln.)	(psi)	(in Hg)	(ln.)	(lb)	(Kg)	(ft)	Pack	Code	(ft)	No.
2	2.58	300	-	-	0.98	0.4	200	Pall	C1	400	3137-1280
3	3.64	300	-	-	1.8	0.8	200	Pall	C1	400	3137-1281
4	4.64	300	-	-	2.30	1.0	200	Pall	C1	400	3137-1282
5	5.78	300	-	-	3.5	1.6	200	Pall	C1	400	3137-1283
6	6.82	250	-	-	4.5	2.0	200	Pall	C1	400	3137-1284

**RECOMMENDED FOR:** Transfer of non-potable water or liquids not containing oils or chemicals from a supply ship to an offshore drilling rig or platform. Various water-based transfer applications for offshore or onshore work sites. The heavy duty reinforcement is designed to survive extreme oilfield application requirements. The specially compounded cover material is designed to withstand the harshest environment including abrasion and weathering.

**Design Factor:** 4:1

**Standards:** ABS type approval for 2-5" ID.

### **Drill Water 300SD**



Hose I.D.	Hose O.D.	Max. W.P.	Vac	MBR	Wt. Ft. (f	Per nose)	Length	Std	Pkg	MOQ	Gates Item
(ln.)	(ln.)	(psi)	(in Hg)	(ln.)	(lb)	(Kg)	(ft)	Pack	Code	(ft)	No.
2	2.62	300	30	12.0	1.2	0.5	200	Pall	C1	400	4686-0028
3	3.62	300	30	24.0	1.9	0.9	200	Pall	C1	400	4686-0029
4	4.62	300	30	30.0	2.40	1.1	200	Pall	C1	400	4686-0030
5	5.92	250	30	36.0	4.4	2.0	200	Pall	C1	400	4686-0027
6	6.92	300	30	40.0	5.3	2.4	200	Pall	C1	400	4686-0032

**RECOMMENDED FOR:** Transfer of non-potable water or liquids not containing oils or chemicals from a supply ship to an offshore drilling rig or platform. Various water-based transfer applications for offshore or onshore work sites. The heavy duty reinforcement is designed to survive extreme oilfield application requirements. The specially compounded cover material is designed to withstand the harshest environment including abrasion and weathering.

**Design Factor:** 4:1

Standards: ABS type approval for 2-4" and 6" ID.

### Black Gold® Fuel 300D

Built for the transfer of water, petroleum based fluids, dilute acids, chemicals and abrasive slurries. Ideal for onshore and offshore refined fuel transfer.



**Design Factor:** 4:1

Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Suction (in. Hg)	Min Bend Radius	Wt Per Ft (lbs)	Standard Pack	Product No.
2	2.66	300	10.0	14.0	1.78	200 ft	4110-0701
2 1/2	3.16	300	10.0	17.0	2.16	200 ft	4110-0704
3	3.70	300	10.0	21.0	2.45	200 ft	4110-0707
4	4.70	300	10.0	28.0	3.14	200 ft	4110-0710
5	5.84	300	10.0	350	4.50	200 ft	4110-0713

## Black Gold® Fuel 300SD

A hardwall hose used for the transfer of water, petroleum based fluids, dilute acids, chemicals and abrasive slurries. Ideal for onshore and offshore refined fuel transfer.



Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Suction (in. Hg)	Min Bend Radius	Wt Per Ft (lbs)	Standard Pack	Product No.
2	2.78	300	30.0	10.0	1.60	200 ft	4688-0584
3	3.86	300	30.0	18.0	2.59	200 ft	4688-0585
4	4.87	300	30.0	24.0	3.52	200 ft	4688-0587
6	7.07	200	30.0	36.0	7.95	200 ft*	4688-0588

<sup>\*100</sup> ft standard pack also available

### Mud & Oil 300D



Hose I.D.	Hose O.D.	Max. W.P.	Vac	MBR	Wt. Ft. (f		Length	Std	Pkg	MOQ	Gates Item
(ln.)	(ln.)	(psi)	(in Hg)	(ln.)	(lb)	(Kg)	(ft)	Pack	Code	(ft)	No.
2	2.62	300	-	-	1.2	0.5	200	Pall	C1	400	3150-0503
3	3.62	300	-	-	1.9	0.9	200	Pall	C1	400	3150-0504
4	4.62	300	-	-	2.40	1.1	200	Pall	C1	400	3150-0505
5	5.92	300	-	-	4.4	2.0	200	Pall	C1	400	3150-0506
6	6.92	300	-	-	5.3	2.4	200	Pall	C1	400	3150-0507

**RECOMMENDED FOR:** Transfer of abrasive, water based and petroleum based drilling fluids from a supply ship to an offshore drilling rig or platform; and for transfer applications on offshore or onshore drilling rigs or platforms. The nitrile tube material is designed to provide chemical resistance to petroleum based fluids. It uses the same tube compound as Gates Black Gold® Grade D & E Rotary & Vibrator hoses. The heavy duty reinforcement is designed to survive extreme oilfield application requirements. The polychloroprene cover material is designed to withstand the harshest offshore environment including abrasion, weathering [cracks] and extra chemical resistance for any petroleum products that may come in contact with the cover.

**Design Factor:** 4:1

**Standards:** ABS type approval.

### Mud & 0il 300SD



Hose I.D.	Hose O.D.	Max. W.P.	Vac	MBR		Per nose)	Length	Std	Pkg	MOQ	Gates Item
(ln.)	(ln.)	(psi)	(in Hg)	(ln.)	(lb)	(Kg)	(ft)	Pack	Code	(ft)	No.
2	2.87	300	30	24.0	1.8	0.8	200	Pall	C1	400	4689-0001
3	3.85	300	30	32.0	2.8	1.3	200	Pall	C1	400	4689-0005
4	5.10	300	30	42.0	4.5	2.0	200	Pall	C1	400	4689-0002
5	6.20	300	30	51.0	6	2.7	200	Pall	C1	400	4689-0003
6	7.40	300	30	60.0	8.6	3.9	200	Pall	C1	400	4689-0004

#### RECOMMENDED FOR:

Transfer of abrasive, water based and petroleum based drilling fluids from a supply ship to an offshore drilling rig or platform; and for transfer applications on offshore or onshore drilling rigs or platforms. The nitrile tube material is designed to provide chemical resistance to petroleum based fluids. It uses the same tube compound as Gates Black Gold® Grade D & E Rotary & Vibrator hoses. The heavy duty reinforcement is designed to survive extreme oilfield application requirements. The polychloroprene cover material is designed to withstand the harshest offshore environment including abrasion, weathering [cracks] and extra chemical resistance for any petroleum products that may come in contact with the cover.

**Design Factor:** 4:1

Standards: ABS type approval.

### **Bulk Material 300D**



Hose I.D.	Hose O.D.	Max. W.P.	Vac	MBR	Wt. Ft. (r	Per lose)	Length	Std	Pkg	MOQ	Gates Item
(ln.)	(In.)	(psi)	(in Hg)	(ln.)	(lb)	(Kg)	(ft)	Pack	Code	(ft)	No.
3	3.98	300	-	-	2.91	1.3	200	Pall	C1	400	3129-1000
4	4.98	300	-	-	3.40	1.5	200	Pall	C1	400	3129-1001
5	6.14	300	-	-	4.67	2.1	200	Pall	C1	400	3129-1002
6	7.14	250	-	-	5.51	2.5	200	Pall	C1	400	3129-1003

**RECOMMENDED FOR:** Transfer of abrasive materials such as barite and cement from a supply ship to an offshore drilling rig or platform; and for transfer applications on offshore or onshore drilling rigs or platforms. The natural rubber tube is specially compounded to conduct electricity and made with extra thickness to resist abrasion. The heavy duty reinforcement is designed to survive extreme oilfield application requirements. The specially compounded cover material is designed to withstand the harshest environment including abrasion and weathering.

**Design Factor:** 4:1

**Standards:** ABS type approval for 3, 4, 5" ID.

#### **Bulk Material 300SD**



Ho:		Max. W.P.	Vac	MBR		/t. Per (hose)	Length	Std	Pkg	MOQ	Gates Item
(In	.) (In.)	(psi)	(in Hg)	(ln.)	(lb)	(Kg)	(ft)	Pack	Code	(ft)	No.
3	4.23	300	29	32.0	3.47	1.6	200	Pall	C1	400	4691-0017
4	5.30	300	29	42.0	5.23	2.4	200	Pall	C1	400	4691-0018
5	6.33	300	29	51.0	6.03	2.7	200	Pall	C1	400	4691-0019
6	7.33	300	29	60.0	7.27	3.3	200	Pall	C1	400	4691-0020

**RECOMMENDED FOR:** Transfer of abrasive materials such as barite and cement from a supply ship to an offshore drilling rig or platform; and for transfer applications on offshore or onshore drilling rigs or platforms. The natural rubber tube is specially compounded to conduct electricity and made with extra thickness to resist abrasion. The heavy duty reinforcement is designed to survive extreme oilfield application requirements. The specially compounded cover material is designed to withstand the harshest environment including abrasion and weathering.

**Design Factor:** 4:1

Standards: ABS type approval for all sizes.

### Potable Water 300D

#### **RECOMMENDED FOR:**

Transfer of potable or non-potable water or liquids not containing oils



or chemicals from a supply ship to an offshore drilling rig or platform. Various water-based transfer applications for offshore or onshore work sites. The food grade tube meets FDA requirements and will not impart taste to drinking water. The heavy duty reinforcement is designed to survive extreme oilfield application requirements. The specially compounded cover material is designed to withstand the harshest environment including abrasion and weathering.

Design Factor: 4:1

Standards: ABS type approval

Hose I.D.	Hose O.D.	Max. W.P.	Vac	MBR	Wt. Ft. (h		Length	Std	Pkg	MOQ	Gates Item
(ln.)	(ln.)	(psi)	(in Hg)	(ln.)	(lb)	(Kg)	(ft)	Pack	Code	(ft)	No.
2	2.69	300	-	-	1.14	0.5	200	Pall	C1	400	3132-5010
3	3.73	300	-	-	1.81	0.8	200	Pall	C1	400	3132-5011
4	4.69	300	-	-	2.46	1.1	200	Pall	C1	400	3132-5012

### Potable Water 300SD



#### **RECOMMENDED FOR:**

Transfer of potable or non-potable

water or liquids not containing oils or chemicals from a supply ship to an offshore drilling rig or platform. Various water-based transfer applications for offshore or onshore work sites. The food grade tube meets FDA requirements and will not impart taste to drinking water. The heavy duty reinforcement is designed to survive extreme oilfield application requirements. The specially compounded cover material is designed to withstand the harshest environment including abrasion and weathering.

Design Factor: 4:1

**Standards:** ABS type approval

Hose I.D.	Hose O.D.	Max. W.P.	Vac	MBR	Wt. Ft. (h		Length	Std	Pkg	MOQ	Gates Item
(ln.)	(ln.)	(psi)	(in Hg)	(ln.)	(lb)	(Kg)	(ft)	Pack	Code	(ft)	No.
4	4.96	300	29	28.0	3.7	1.7	200	Pall	C1	400	3132-5013
5	6.09	300	29	36.0	5.28	2.4	200	Pall	C1	400	3132-5014
6	7.16	300	29	40.0	6.69	3.0	200	Pall	C1	400	3132-5015

### Chem Master® PLUS XLPE 250 SD



**RECOMMENDED FOR:** Transfer of chemical products

from a supply ship to an offshore drilling rig or platform; and for transfer applications on offshore or onshore drilling rigs or platforms.

**Design Factor:** 5:1

Standards: ABS type approval.

Hose ID	Hose OD	Max. W.P.	Vac	MBR	Wt P (ho	er Ft se)	Length		Pkg	MOQ	Gates Item
(in)	(in)	(psi)	(in Hg)	(in)	(lbs)	(kg)	(ft)	Std Pack	Code	(ft)	No
1	1.50	250	30	5.0	0.56		200 ft	Pall	CW	Stock	4695-0933
2	2.58	250	30	10.0	1.19		200 ft	Pall	CW	Stock	4695-0934
3	3.71	250	30	18.0	2.37		200 ft	Pall	CW	Stock	4695-0935
4	4.70	250	30.1	24.0	3.05		200 ft	Pall	CW	Stock	4695-0936

#### WELL COMPLETION PRODUCTS

The Gates lineup of new well completion products are designed to stand up to the harshest applications and are built specifically to keep your operations running at maximum production.

#### Black Gold® Oilfield Frac 400D

Rugged construction, yet weighs 18% less than standard Oilfield Service 400D hose. Designed for



transfer of multiple types of hydraulic Fracing fluids from tank trucks.

**Design Factor** 4:1

Tube: Nitrile

Cover: SBR for abrasion resistance

Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Suction (in. Hg)	Min Bend Radius	Wt Per Ft (lbs)	Standard Pack	Product No.
4	4.78	400	10.0	30.0	2.81	100 ft	4110-0009
4	4.78	400	10.0	30.0	2.81	200 ft	4110-0010*

<sup>\*</sup> Minimum order quantity 400 ft

#### Black Gold® Oilfield Frac 400SD

Engineered for the demands of high working pressures of hydraulic fracturing operations.



Tube: Nitrile

Cover: SBR for abrasion resistance

Nom ID (in)	Nom OD (in)	Working Pressure (psi)		Min Bend Radius	Wt Per Ft (lbs)	Standard Pack	Product No.
4	4.78	400	30.0	38.0	3.93	100 ft	4688-2222
4	4.78	400	30.0	38.0	3.93	200 ft	4688-2223



#### **WELL COMPLETION PRODUCTS**

### Black Gold® Oilfield Service 400D & 400D MegaTuff®, 400D UltraBrasion™



Engineered for the demands of high working pressures

of hydraulic fracturing operations. Also available with MegaTuff® and UltraBrasion™ (with yellow indicator) abrasion resistant covers for use in the toughest environments.

Design Factor 4:1

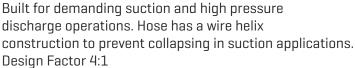
Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Suction (in. Hg)	Min Bend Radius	Wt Per Ft (lbs)	Standard Pack	Product No.	Product No. with MegaTuff <sup>®</sup> Cover	Product No. with Ultra- Brasion™ Cover
2	2.70	400	10.0	17.0	1.51	200 ft	4110-0715	N/A	N/A
3	3.67	400	10.0	22.0	2.14	100 ft	4110-0716	4110-1107*	4110-1109
4	4.83	400	10.0	30.0	3.43	100 ft	4110-0717	4110-1108*	4110-1110

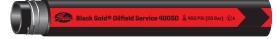
<sup>\*200</sup> ft also available: 3" = 4110-1101, 4" = 4110-1102

UltraBrasion<sup>™</sup> covers have improved abrasion resistance that resists cutting and gouging during horizontal Fracing applications where the hose rests on a conglomerate drilling pad. A yellow wear indicator layer provides visual notification.

MegaTuff° covers have improved abrasion resistance and are appropriate for Fracing applications where the hose will rest on metal surfaces like truck bumpers or high pressure lines.

#### Black Gold® Oilfield Service 400SD





Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Suction (in Hg)	Min Bend Radius	Wt Per Ft (lbs)	Standard Pack	Product No.
2	2.84	400	30.0	15.0	2.03	200 ft	4688-0590
3	4.00	400	30.0	20.0	3.66	200 ft	4688-0591
4	4.99	400	30.0	25.0	4.64	200 ft	4688-0592

#### **WELL COMPLETION PRODUCTS**

#### Black Gold® Oilfield Service (100-150) SD Frac

Suction and discharge hose designed to handle crude oil, salt and fresh water, tank sediments,



drilling mud, and mild chemicals for oilfield applications such as Frac tank connections. Design Factor 3:1

Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Suction (in Hg)	Min Bend Radius	Wt Per Ft (lbs)	Standard Pack	Product No.
8	8.74	100	30.0	24	6.54	19 ft	4688-2024
8	8.74	100	30.0	24	6.54	20 ft	4688-2025
8	8.74	100	30.0	24	6.54	50 ft	4688-2026
8	9.0	150	30.0	24	8.73	20 ft	4688-2048
8	9.0	150	30.0	24	8.73	50 ft	4688-2047

#### Black Gold® Blender Transfer 150D

Transfer water, petroleum based fluids, dilute acids, and abrasive slurries used in oil and gas well stimulation and hydraulic fracturing applications. Design Factor 4:1



Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Wt Per Ft (lbs)	Standard Pack	Product No.
4	4.73	150	30.7	100 ft	4110-0400
5	5.73	150	3.77	100 ft	4110-0500

#### **WELL COMPLETION PRODUCTS**

# Gates hoses in the acid-chemical product family provide suction and discharge transfer of virtually all basic acids and chemicals.

#### Chem Master® Modified XLPE (125-200) SD

Gates Gatron™ modified cross-linked polyethylene tube construction makes this hose the preferred choice for conveying more than 950 basic acids and chemicals.

Design Factor 4:1



Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Min Bend Radius	Cover Type	Wt Per Ft (lbs)	Standard Pack	Product No.
3/4*	1.25	200	4.0	Black	0.45	100 ft	4695-0002
1*	1.50	200	5.0	Black**	0.56	100 ft	4695-0003
1-1/4	1.75	200	6.0	Black	0.70	100 ft	4695-0004
1-1/2*	2.04	200	8.0	Black**	0.87	100 ft	4695-0005
2*	2.54	200	9.0	Black**	1.08	100 ft	4695-0001
2-1/2	3.05	150	12.0	Black	1.41	100 ft	4695-0006
3	3.58	150	18.0	Black**	1.81	100 ft	4695-0007
4	4.69	150	24.0	Black	2.72	100 ft	4695-0008

 $<sup>{}^*\</sup>mathsf{Crush}$  Resistant construction also available.

#### Chem Master® UHMWPE (125-200) SD

A layer of ultra-high molecular weight polyethylene [UHMWPE] tube backed by Gatron™ makes this hose



resistant to over 450 specialized acids and chemicals including oxalic acid (50%), perchloric acid (70%), and phosphoric acid (90%).

Design Factor 4:1

Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Min Bend Radius	Wt Per Ft (lbs)	Standard Pack	Product No.
3/4	1.22	200	4.0	0.41	100 ft	4697-0014
1	1.47	200	5.0	0.51	100 ft	4697-0015
1-1/4	1.72	200	6.0	0.60	100 ft	4697-0016
1-1/2	2.00	200	8.0	0.78	100 ft	4697-0017
2	2.50	200	9.0	1.08	100 ft	4697-0018
2-1/2	3.01	150	12.0	1.39	100 ft	4697-0019
3	3.53	150	18.0	1.76	100 ft	4697-0020
4	4.53	150	24.0	2.49	100 ft	4697-0021

<sup>\*\*</sup>Green cover also available.

#### **FUEL TRANSFER AND TANK TRUCK PRODUCTS**

From oilfield service to petroleum dispensing, Gates brings you the industry's premier line of petroleum transfer hose. Make the job easier with these light weight and extremely flexible hoses.

#### Fuel Master® XTreme 150SD MegaFlex®

Super flexible hose, with maximum kink resistance, for the transfer of refined fuels, oils and other petroleum



products where a high aromatic constant contact hose is needed. Good up to 60% aromatic content. Design Factor 4:1

Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Suction (in. Hg)	Min Bend Radius	Wt Per Ft (lbs)	Standard Pack	Product No.
2	2.45	150	30.0	2.0	0.97	100 ft*	4688-2011
3	3.44	150	30.0	3.0	1.46	100 ft*	4688-2015
4	4.48	150	30.0	4.0	2.22	100 ft*	4688-2018

<sup>\*200</sup> ft standard pack also available

#### Fuel Master® 150SD MegaFlex®

Super flexible hose, with maximum kink resistance, for the transfer of refined fuels, oils and other petroleum products. Design Factor 4:1



Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Suction (in. Hg)	Min Bend Radius	Wt Per Ft (lbs)	Standard Pack	Product No.
1	1.41	150	30.0	1.0	0.46	100 ft	4688-1732
1-1/2	1.90	150	30.0	1.5	0.65	100 ft	4688-2031
2	2.39	150	30.0	2.0	0.86	100 ft	4688-1733
3	3.44	150	30.0	3.0	1.45	100 ft	4688-1734
4	4.48	150	30.0	4.0	2.15	100 ft	4688-1735
6	6.82	150	30.0	6.0	4.00	100 ft	4688-2033

<sup>\*200</sup> ft standard pack also available

#### Fuel Master® 150SD LT

Ideal for tank truck, fuel farm and oil field service truck use where a super flexible cold weather fuel transfer



hose is needed. Hose is flexibile and crack resistant down to -65°F. Design Factor 4:1

Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Suction (in. Hg)	Min Bend Radius	Wt Per Ft (lbs)	Standard Pack	Product No.
2	2.38	150	30.0	2.0	0.92	100 ft*	4688-2040
3	3.44	150	30.0	3.0	1.40	100 ft*	4688-2042
4	4.49	150	30.0	4.0	2.0	100 ft*	4688-2044

<sup>\*200</sup> ft standard pack also available

#### **FUEL TRANSFER AND TANK TRUCK PRODUCTS**

Varying applications require different construction features. Gates product development engineers deliver market-focused solutions to meet performance demands.

#### Fuel Master® 150SD

Designed for oilfield service truck use as well as transferring refined fuels, oils and other petroleum products. Design Factor 4:1



Nom ID	Nom OD	Working	Suction	Min Bend	Cover	Wt Per Ft	Standard	Product No.
(in)	(in)	Pressure	(in.Hg)	Radius	Туре	(lbs)	Pack	
		(psi)						
1	1.50	150	30.0	3.0	Smooth	0.54	100 ft*	4688-1305
1-1/4	1.75	150	30.0	4.0	Smooth	0.71	100 ft*	4688-1306
1-1/2	2.02	150	30.0	4.0	Smooth	1.05	100 ft*	4688-1307
2	2.52	150	30.0	6.0	Smooth	1.34	100 ft*	4688-1308
2-1/2	3.05	150	30.0	8.0	Smooth	1.76	100 ft*	4688-1309
3	3.53	150	30.0	9.0	Smooth	2.40	100 ft*	4688-1310
4	4.62	150	30.0	12.0	Smooth	3.29	100 ft*	4688-1311
6	6.87	150	30.0	17.0	Smooth	5.91	100 ft*	4688-1465
2	2.52	150	30.0	5.0	Corrugated	1.08	100 ft*	4688-1351
3	3.53	150	30.0	8.0	Corrugated	2.67	100 ft*	4688-1352
4	4.64	150	30.0	11.0	Corrugated	3.14	100 ft*	4688-1353
6	6.87	150	30.0	17.0	Corrugated	5.91	100 ft**	4688-1612

<sup>\*200</sup> ft standard pack also available

#### Fuel Master® 100SD

Ideal for light to medium duty suction/discharge applications involving the transfer of refined fuels,



oils and other petroleum products. Ideal for oilfield service truck use. Hose Design Factor 4:1

Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Suction (in. Hg)	Min Bend Radius	Wt Per Ft (lbs)	Standard Pack	Product No.
2	2.48	100	30.0	4.0	1.11	100 ft*	4687-0251
3	3.50	100	30.0	6.0	1.71	100 ft	4687-0252
4	4.50	100	30.0	11.0	2.38	100 ft	4687-0253

<sup>\*200</sup> ft standard pack also available

<sup>\*\*50</sup> ft and 200 ft standard packs also available

#### **OILFIELD VACUUM PRODUCTS**

The workhorse in the oil and gas industry, we have expanded our vacuum hose product line to provide solutions for every application need.

#### Black Gold® Super-Vac® (60-150) SD MegaFlex®

When tight bends are a challenge, call on Super-Vac® MegaFlex® hoses. Same heavy duty 4:1 design as



Super-Vac® with maximum (1:1) bend radius for oilfield suction and pressure applications including a 200# working pressure in 4". Design Factor 4:1

Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Suction (in. Hg)	Min Bend Radius	Wt Per Ft (lbs)	Standard Pack	Product No.*
2	2.39	150	30.0	2.0	0.83	100 ft	4688-2104
3	3.47	150	30.0	3.0	1.53	100 ft	4688-2107
4	4.52	100	30.0	4.0	1.94	100 ft	4688-2108
4 *200 ft s	4.52 standard pac	200 k also availabl	30.0	4.0	2.12	100 ft	4688-2109

#### Black Gold® Super-Vac® (60-150) SD

Designed for heavy-duty waste pit and vacuum truck use in oilfield applications where a robust yet lightweight hose is required. Design Factor 4:1



Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Suction (in. Hg)	Min Bend Radius	Cover Type	Wt Per Ft (lbs)	Standard Pack	Product No.
1	1.42	150	30.0	3.0	Corrugated	0.52	100 ft	4688-0651
1-1/4	1.68	150	30.0	3.0	Corrugated	0.67	100 ft	4688-0653
1-1/2	1.97	150	30.0	3.0	Corrugated	0.77	100 ft	4688-0656
2	2.47	150	30.0	4.0	Corrugated*	0.99	100 ft	4688-0665
2-1/2	2.99	150	30.0	5.0	Corrugated	1.52	100 ft	4688-0675
3	3.52	150	30.0	6.0	Corrugated*	1.89	100 ft	4688-0680
4	4.52	100	30.0	8.0	Corrugated*	2.47	100 ft	4688-0690
6 *Smoot	6.67 h cover also a	60 vailable.	30.0	18.0	Corrugated	4.56	200 ft	4688-0702

#### Black Gold® Oilfield Vacuum (100-150) SD

This medium duty hose is used in waste pit and tank truck vacuum applications and for transfer of water and dilute solutions of hydrochloric acid. Design Factor 3:1



Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Suction (in. Hg)	Min Bend Radius	Cover Type	Wt Per Ft (lbs)	Standard Pack	Product No.
2	2.47	150	30.0	4.0	Corrugated	1.05	100 ft	4688-1761
3	3.52	150	30.0	6.0	Corrugated	2.17	100 ft	4688-1762
4	4.52	100	30.0	8.0	Corrugated	2.14	100 ft	4688-1763

#### **WATER HOSE**

Gates line of water transfer hoses are resistant to abrasion, UV, ozone, and weathering – yet lightweight and flexible.

### Water Master® (100-150) SD

Medium duty water suction/discharge hose. Design Factor 3:1



_						
Nom ID (in)	Nom OD (in)	Working Pressure (psi)	Min Bend Radius	Wt Per Ft (lbs)	Standard Pack	Product No.
1	1.33	150	5.0	0.39	100 ft	4686-0199
1-1/4	1.61	150	5.0	0.51	100 ft	4686-0203
1-1/2	1.86	150	6.0	0.60	100 ft	4686-0204
2	2.36	150	8.0	0.76	100 ft	4686-0200
2	2.36	150	8.0	0.76	100 ft	4686-0751
2-1/2	2.96	150	10.0	1.06	100 ft	4686-0205
3	3.54	150	14.0	1.44	100 ft	4686-0201
3	3.54	150	14.0	1.44	100 ft	4686-0752
4	4.54	150	18.0	2.25	100 ft	4686-0202
4	4.54	150	18.0	2.13	100 ft	4686-0753
6	6.68	100	28.0	3.94	20 ft	4686-0207
8	9.00	100	40.0	8.81	20 ft	4686-0212
10	11.27	100	50.0	15.80	20 ft	4686-0213
12	13.27	100	60.0	18.63	20 ft	4686-0214

### **Power Transmission Products**

In addition to a full line of industry leading power transmission products, Gates also provides specific application engineering support to the oil and gas industry.

#### Predator® V-Belts & PowerBand®

Heavy shock loads are a reality in oilfield equipment. Predator® belts feature a double-layer fabric cover which reduces friction and heat buildup increasing belt life under shock load. The chloroprene compound rubber body is oil and heat resistant and outperforms other belts in harsh operating conditions.

	Top Width	Thickness	Available Lengths	PowerBand® Strands
AP	1/2"	5/16"	33.0 - 93.0"	
ВР	21/32"	13/32"	35.0 - 198.0"	
CP	7/8"	17/32"	89.0 - 257.0"	Up to 12
3VP	3/8"	21/64"	45.0 - 140.0"	Up to 10
5VP	5/8"	35/64"	60.0 - 355.0"	Up to 16
8VP	1"	7/8"	100.0 - 600.0"	Up to 12
SPBP	16mm	13mm	1260 - 8000mm	
SPCP	22mm	18mm	2000 - 9000mm	



#### Poly Chain® GT® Carbon™ Synchronous Belts

Poly Chain® GT® Carbon™ belt drives provide a maintenancefree power transmission solution for compressor drives. Ideal for equipment in remote locations, such as wellhead compressors.



Pitch	Width	Available Lengths
8mm	12mm	25.20 - 176.38"
	21mm	25.20 - 176.38"
	36mm	25.20 - 176.38"
	62mm	25.20 - 176.38"
14mm	20mm	39.13 - 173.62"
	37mm	39.13 - 173.62"
	68mm	39.13 - 173.62"
	90mm	39.13 - 173.62"
	125mm	39.13 - 173.62"





### **POWERING PROGRESS™**

**GATES CORPORATION** 

Gates.com

For more information on Gates oilfield products, visit www.gates.com/oilfield

For in-depth technical support, contact Gates Product Application at 303.744.5800